



Clear5G

Communication for the Factories of the Future

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EuCNC 2019

WeC8: Workshop 6 : European and Taiwanese Cooperation on 5G
Valencia, 19 June 2019



Project Vision:

“to provide technical solutions that enable future 5G networks to act as dependable communications backbone for the Factories of the Future”



Project Brief

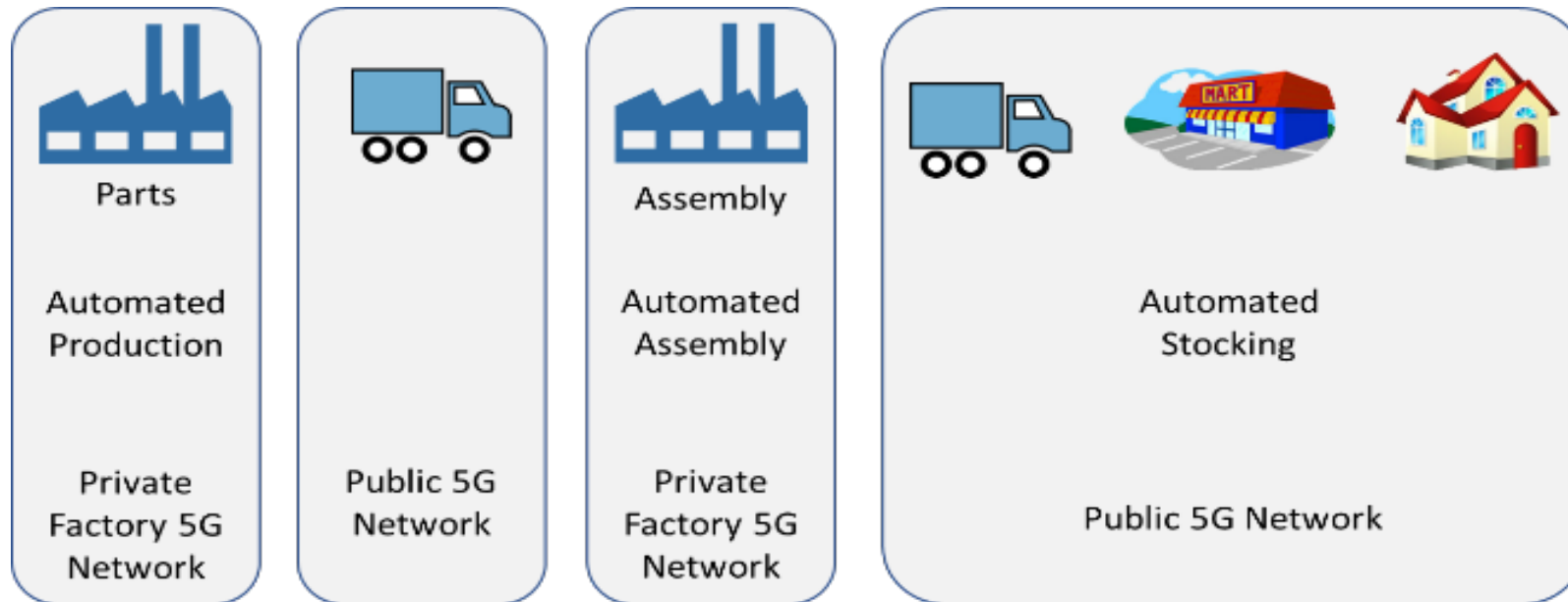
- **Clear5G-Converged wireless access for reliable 5G MTC for factories of the future (FoF)**
- Horizon2020 EU-TW collaboration
- Sept. 2017 – Feb. 2020
- Focus on 5G radio network for FoF (PHY, MAC, NET)
- Coordinator: University of Surrey
- Coordinator TW: Institute for Information Industry
- Technical Manager: TNO
- Objectives: to design, develop, validate, and demonstrate an integrated convergent wireless network for Machine Type and Mission Critical Communication (MTC/MCC) services for Factories of the Future (FoF)





Clear5G network view

- While parts of the underlying communications infrastructure will be **public** networks, within factories there will be **private** (physically or virtually) factory wide 5G networks tailored to the particular needs of the individual site
- **Continuous monitoring** while products or parts are within the logistics section of the production chain
- **Spectrum** regulation and management plays a significant role



Challenges and Clear5G KPI's

Clear 5G KPI	Targeted value
Latency (end-to-end)	Down to 1 ms
Reliability	Up to 99.999%
Connection density	Up to 100 nodes per 1 m ³
Security	PHY framework
Heterogeneity (convergent air interfaces)	Coexistence of various radio interfaces, and various FoF use cases
Energy efficiency (Device battery life)	>15 year battery life

The Industrial environment is challenging for wireless connectivity, e.g. both large- and small-scale fading (predictable?)

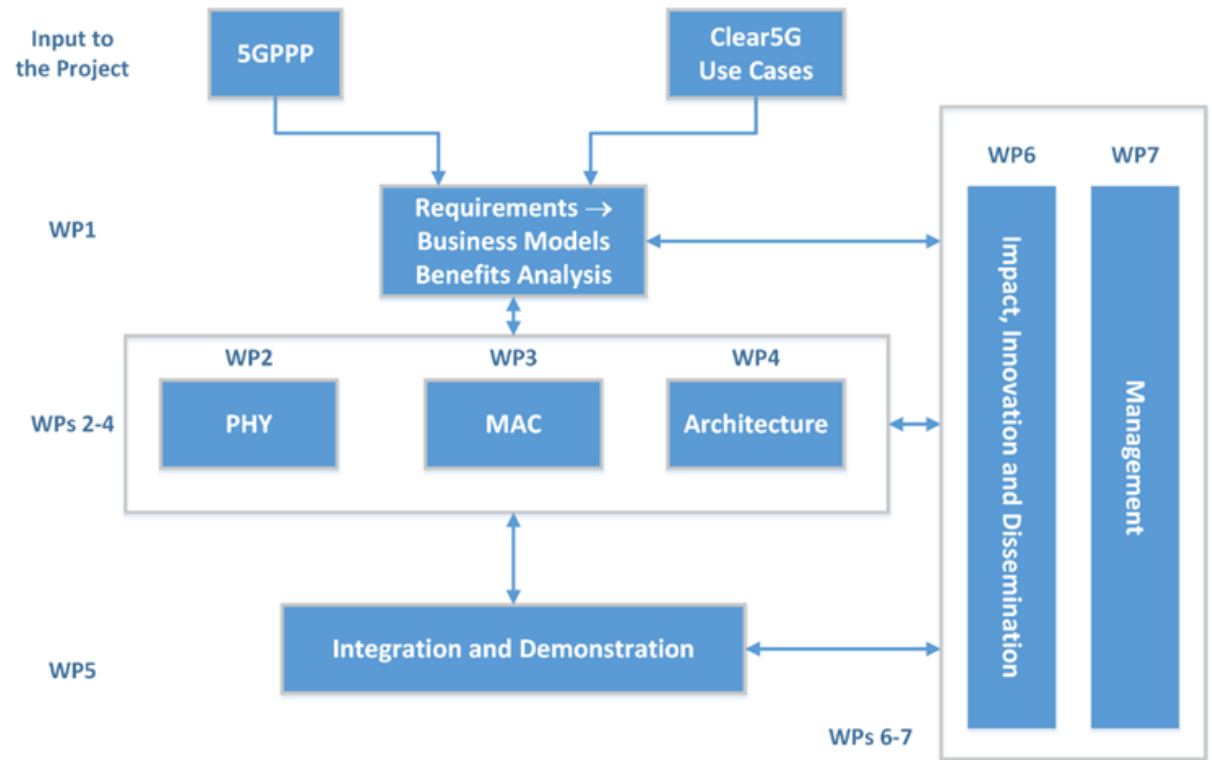
- Massive connectivity
- Coverage, reliability and latency
- Heterogeneity (private and public network, different radio technologies)



How are we getting there?

The technology components

- PHY (WP2)
 - Adaptive frame structure
 - New waveform
 - Non-coherent modulation
 - NOMA
 - Physical-layer security
- MAC (WP3)
 - Random access enhancement
 - (Adaptive) Contention-based or –free MAC
 - Joint PHY and MAY optimization
 - Heterogeneous Radio Access
- Networking (WP4)
 - RAN architecture
 - RAN Slicing
 - Multiple connectivity, (UE) relaying
 - Public and private network integration



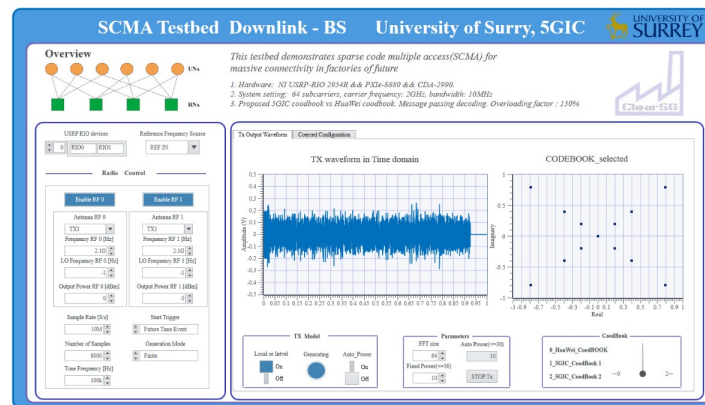
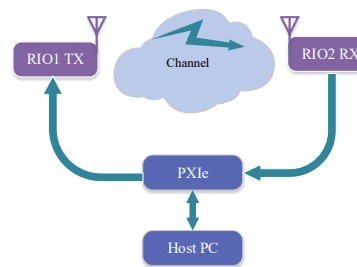
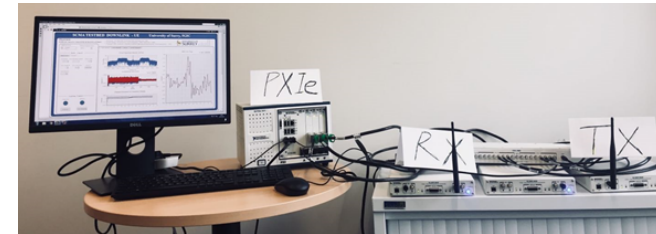
Example: Hardware prototyping of sparse code multiple access (SCMA) for massive connectivity in FoF

SCMA: A code-domain NOMA which can support massive connectivity by efficiently exploiting the sparsity of codebook using message passing algorithm.

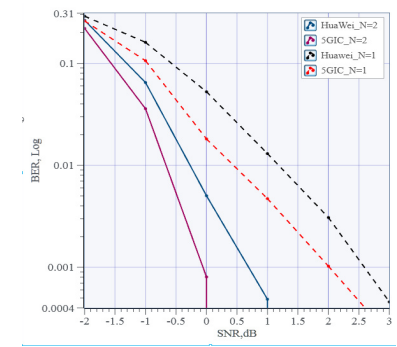
Objective: To implement and demonstrate SCMA system over USRP testbeds.

Testbed hardware & software

- One NI-PXIe
- Two USRP RIO-2943R
- One CDA-2900 (10 MHz frequency clock)
- LabVIEW Communication System Design

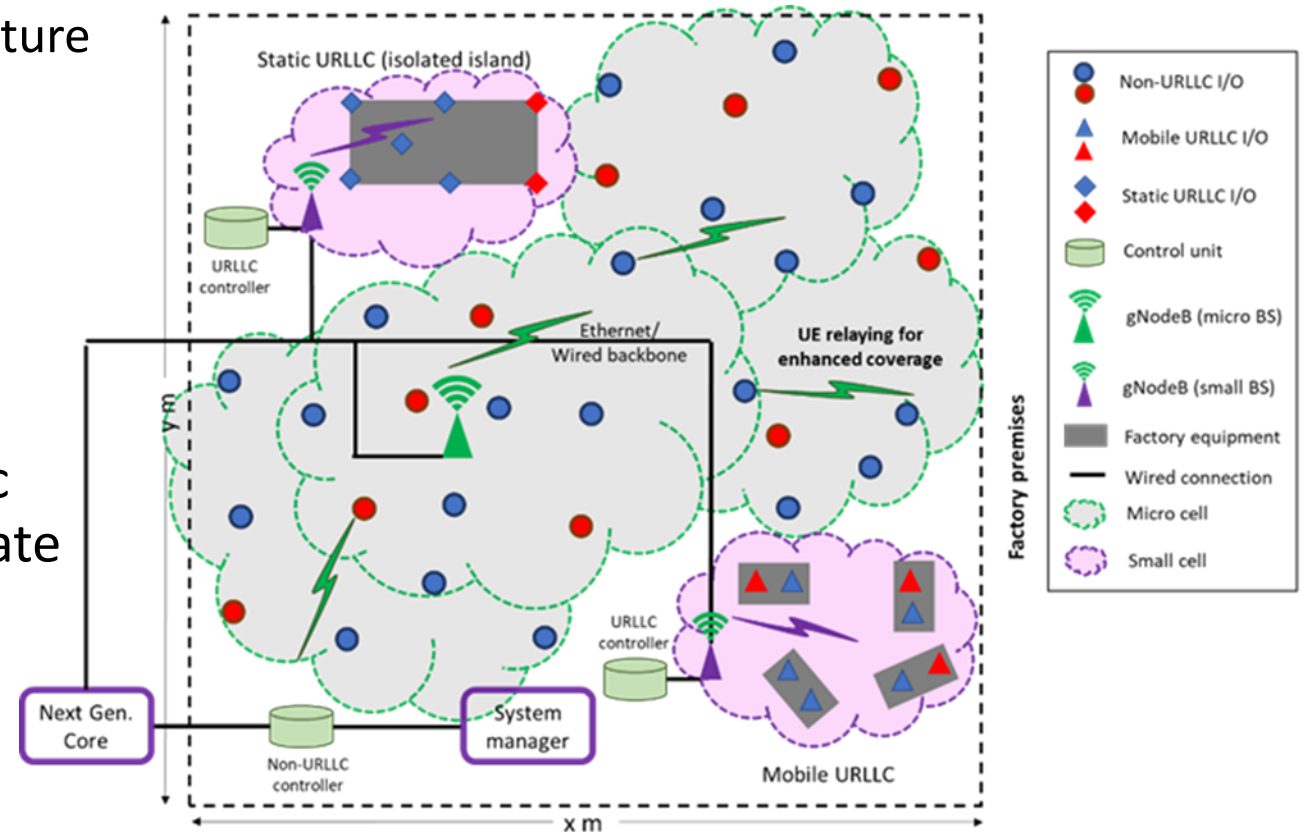


System parameters	Values
Center frequency	2 GHz
Bandwidth	10MHz
FFT length	64
CP length	8
# of RB per frame	200
# of samples per frame	12000



Example: Network slicing in a factory network

- Slicing enables operators to support different network instances on the same infrastructure
- FoF as one of the slices, or
- Different FoF use cases (e.g. URLLC, non-URLLC) may be served by different slices
 - URLLC: local controller
 - Non-URLLC: controller in the cloud
- FoF slices may be provided by a public network operator, or a physically private network.



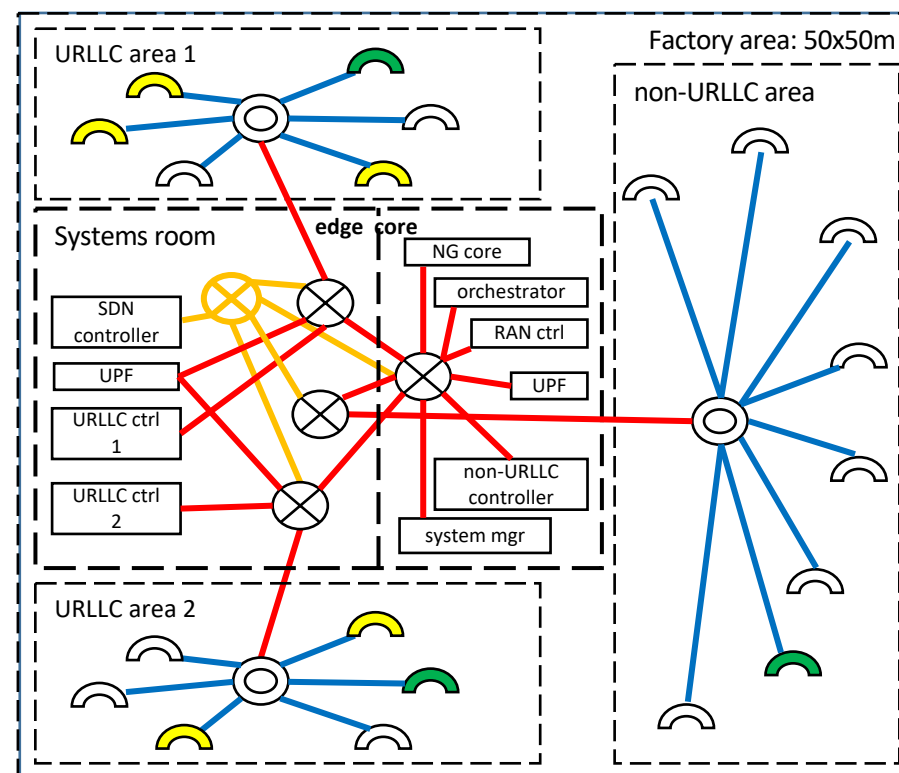


... leading to Traffic Abstraction and Analytics

Showcase managing wired FoF network wrt specific requirements and analysing traffic statistics gathered from the network

Steps to follow:

- ✓ Define multiple traffic classes in wired network
- ✓ Create and install a set of wired paths for each traffic-class – road network
- ✓ Mix traffic classes so as to achieve a fair distribution between different traffic classes
- ✓ Collect traffic statistics and analyse them





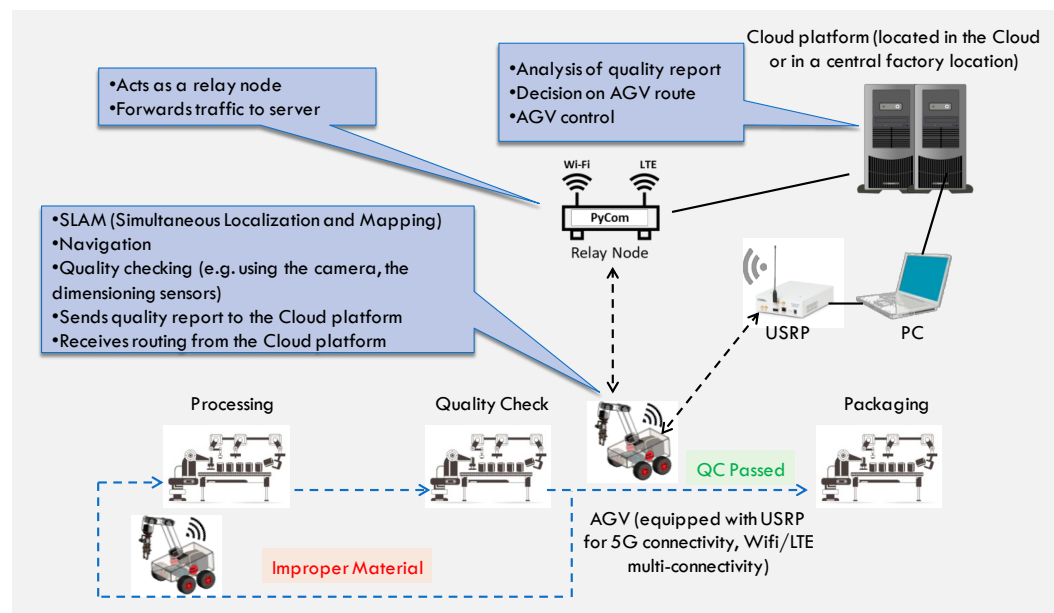
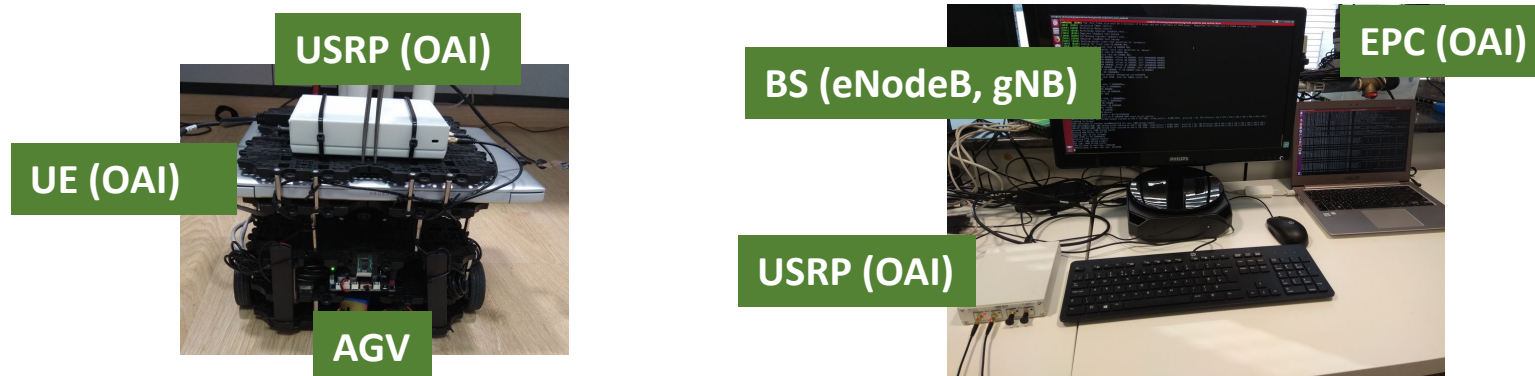
Example: Closed-loop control of industrial AGV with UE relaying support

Objectives

- Demonstrates that 5G technologies can fulfil the strict requirements of a close-loop controlled Automated Guided Vehicle (AGV) moving in a factory.
- Support low latency exchange of data in monitoring and analysis services such that the AGV can be remotely guided based on product quality results.
- Showcases UE relaying in a factory environment as a mean to improve reliability.
- If the default communication link of the AGV is unavailable, the AGV will use nearby UE(s) as relay node(s) in order to reach the destination node.

Technical Benefits

- Low latency exchange of data between the industrial devices (e.g. AGV, factory server)
- Improvement in reliability by using multiple connectivity options
- Improvement in radio coverage by using UE relaying
- Improve the level of industrial automation



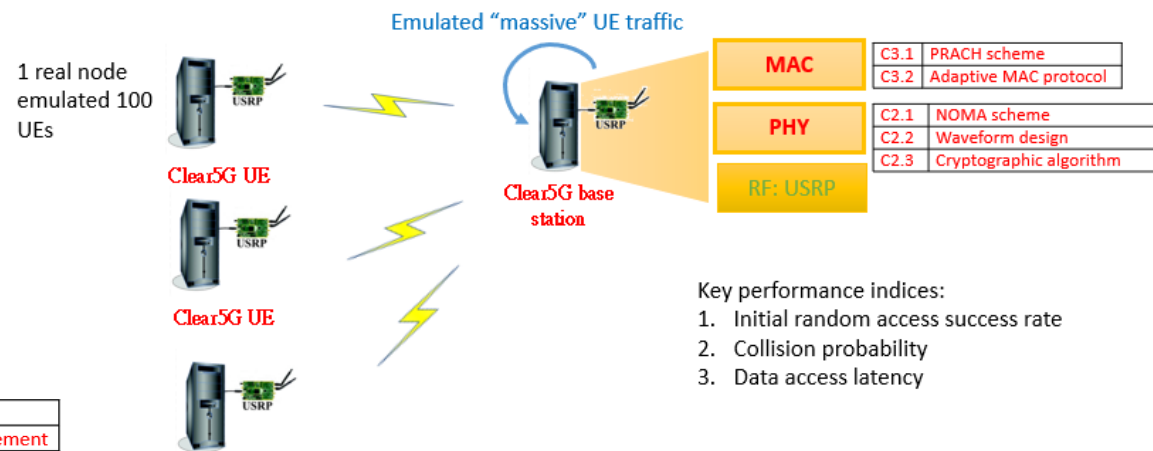
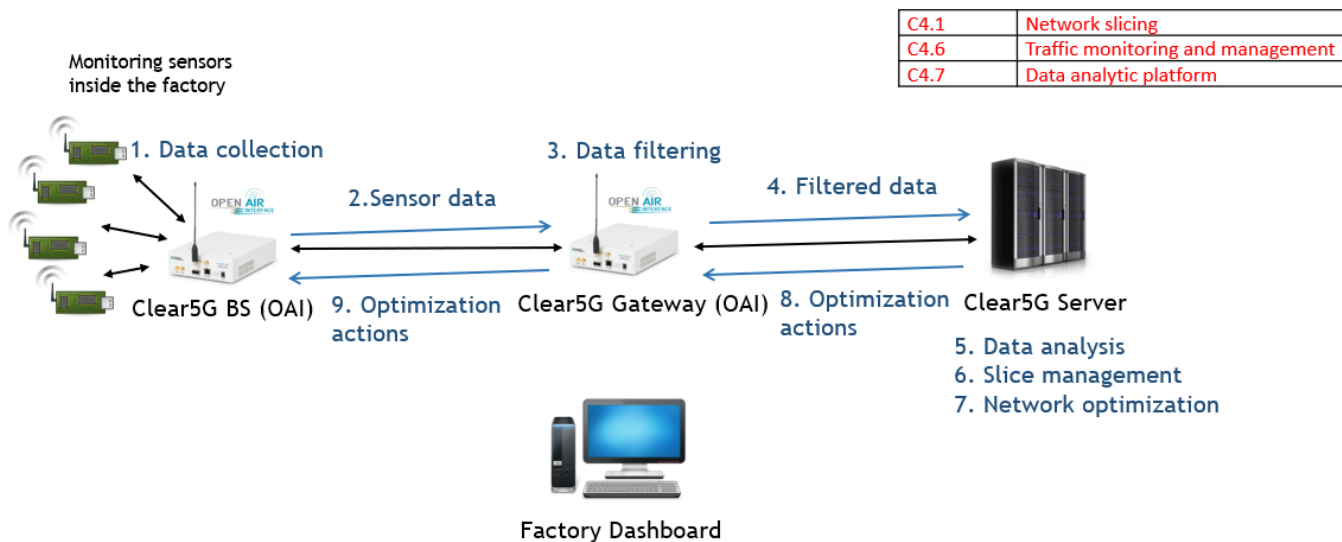


For more details, visit the Clear5G booth in the exhibition area!

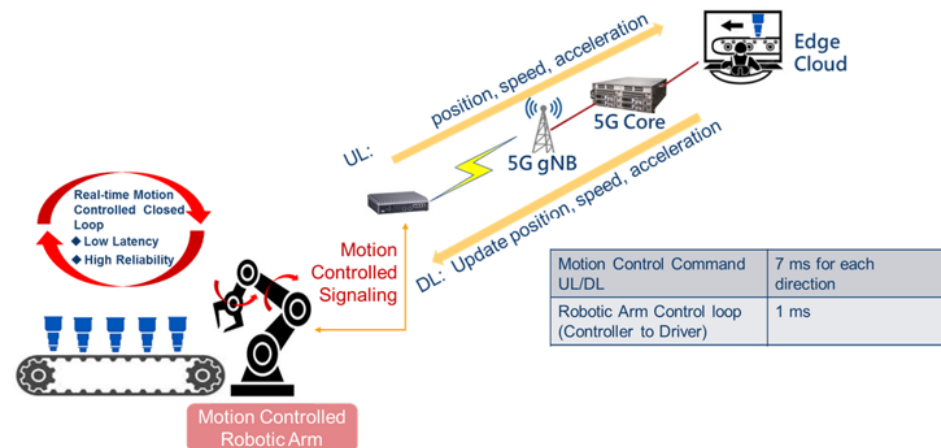


Beyond simulations: the trial scenarios

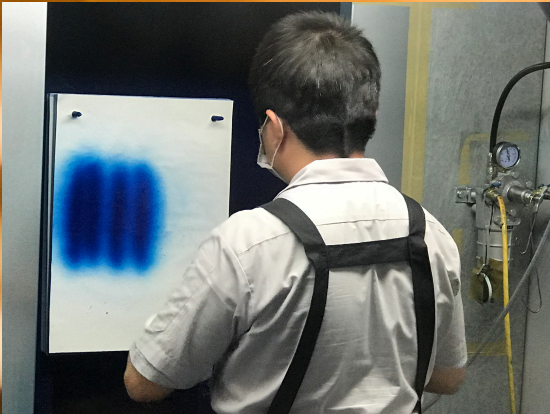
- Massive sensor data collection in FoF
- Monitoring & Closed Loop Control in FoF
- Seamless Interoperability and Mobility (private FoF and public networks)



- Key performance indices:
1. Initial random access success rate
 2. Collision probability
 3. Data access latency

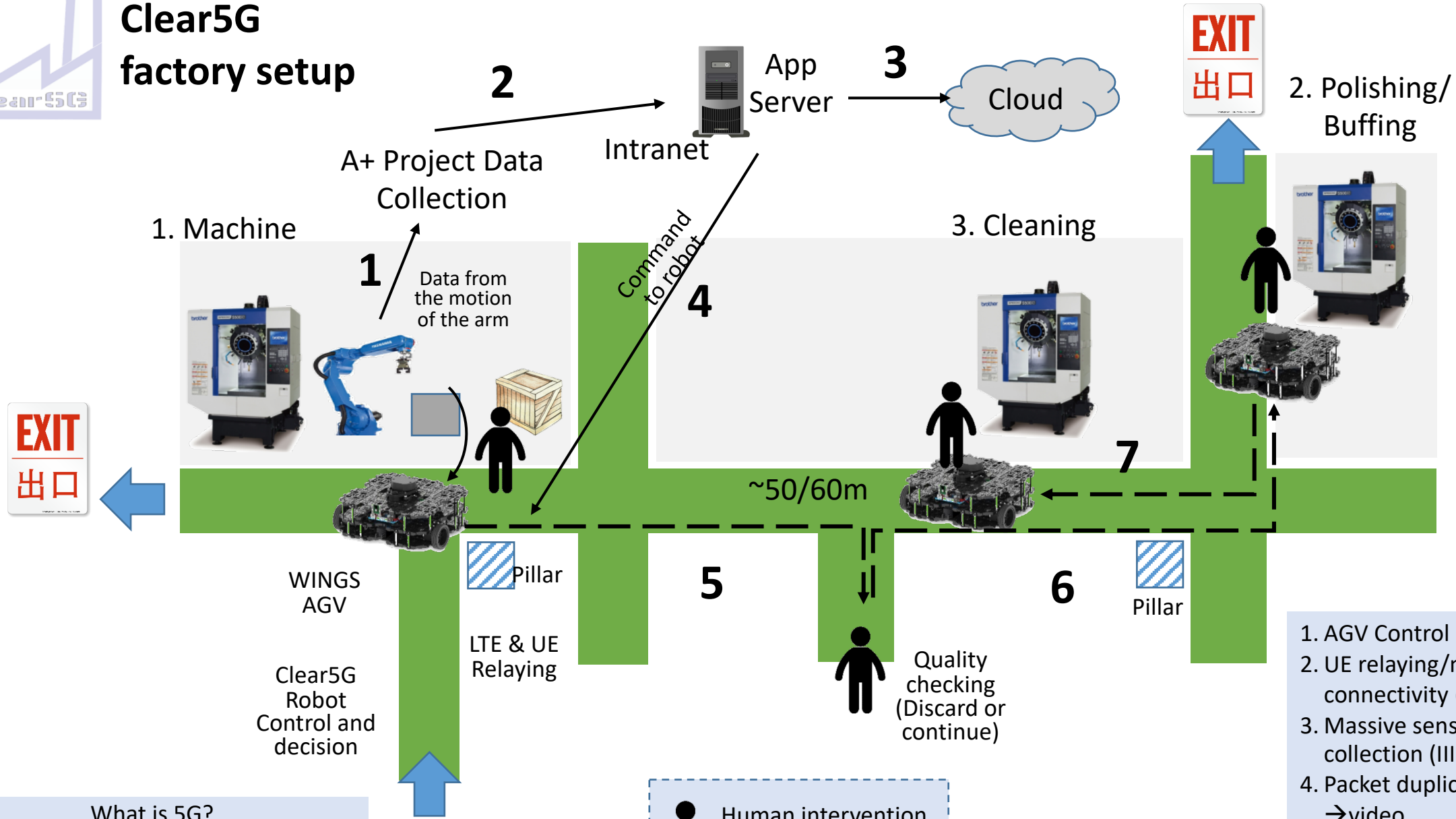


Putting the Clear5G solutions on the factory floor






Clear5G factory setup



1. AGV Control (WINGS) ok
2. UE relaying/multi-connectivity (TNO) ok
3. Massive sensor data collection (III) ok (A+)
4. Packet duplication (UNIS) →video
5. LORA/LPWA (CEA) ok
6. Slicing (ARG/TT) ok

What is 5G?

- UE Relaying and RAT Selection
- Communications with AGV (~40ms)
- Slicing

 Human intervention (e.g. loading/ unloading from AGV)



More info: <http://www.clear5g.eu> or follow Clear5G on twitter. @Clear5G



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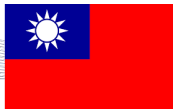
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booth in
the
exhibition
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